What is claimed is:

- 1 1. An IP-telephony interface circuit arrangement, comprising:
- a plurality of audio-endpoint devices adapted to process audio information
- 3 coupled to respective audio channels; and
- a data gateway circuit including multiple circuit paths coupled to the respective
- 5 audio channels, the multiple circuit paths adapted to process the audio information, and
- 6 including an interface circuit adapted to convert the audio information between a first
- 7 audio-channel format and a second IP-data format; the data gateway circuit being
- 8 configured and arranged with a first interface for communicatively coupling the audio
- 9 information in the second IP-data format to an IP communications link and with a
- second interface for communicatively coupling the audio information in the first audio-
- channel format to the plurality of audio-endpoint devices.
- 1 2. The IP-telephony interface circuit arrangement of claim 1, wherein the data
- 2 gateway circuit is configured and arranged to expand service to additional audio-
- 3 endpoint devices.
- 1 3. The IP-telephony interface circuit arrangement of claim 2, wherein the data
- 2 gateway circuit is configured and arranged to expand service to additional audio-
- 3 endpoint devices in multiples of 2^N, where N is an integer.

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- 4 4. The IP-telephony interface circuit arrangement of claim 1, wherein the data
- 5 gateway circuit further includes a pair of dual SLICs for connecting up to four audio-
- 6 endpoint devices.
- 1 5. A data gateway adapted to convert between IP and analog telephony data, the
- 2 gateway comprising:
- an IP telephony processor adapted to compress and format audio data for
- 4 transmission over an IP network;
- an IP communications port adapted to connect to an IP communications link;
- 6 a POTS communications port adapted to connect to a POTS link.
- 1 6. The data gateway of claim 5, further comprising a PCB having Codec
- 2 integration software.
- 1 7. The data gateway of claim 5, further comprising a unit level assembly including
- 2 the PCB in a housing.
- 1 8. The data gateway of claim 6, wherein the Codec integration software includes
- 2 libraries supplied as object code.
- 1 9. The data gateway of claim 5, further adapted to evaluate a communications
- 2 system, the gateway further comprising hardware and software tools to effect the
- 3 evaluation.

- 1 10. The data gateway of claim 5, further comprising a developer's kit having
- 2 communication links, software, hardware, and a programming interlink, the gateway
- 3 being adapted to couple at least one conventional telephony device to an IP telephony
- 4 network.
- 1 11. The data gateway of claim 5, wherein the gateway is adapted to use
- 2 communications standards for VoIP.
- 1 12. The data gateway of claim 5, wherein the gateway is adapted to interface with
- 2 Microsoft NetMeeting software.
- 1 13. The data gateway of claim 5, wherein the IP telephony processor is adapted to
- 2 use DSP and command/control processing for compressing and formatting the audio
- 3 data.
- 1 14. The data gateway of claim 5, wherein the IP communications port includes an
- 2 Ethernet MAC/PHY chip adapted to provide access to 10BaseT Ethernet and manage
- 3 flow control.
- 1 15. The data gateway of claim 5, further comprising a FLASH data memory for
- 2 remotely programming the data gateway.

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- 1 16. The data gateway of claim 5, further comprising a data memory that includes at
- 2 least one of: FLASH memory, SRAM memory, and DRAM memory.
- 1 17. The data gateway of claim 5, wherein the IP telephony processor is remotely
- 2 programmable.
- 1 18. The data gateway of claim 5, further adapted to control a plurality of telephony
- 2 calls simultaneously using a ring management process.
- 1 19. The data gateway of claim 5, wherein the IP communications link includes a
- 2 broadband link.
- 1 20. An IP telephony communications system comprising:
- a data gateway adapted to convert between IP telephony data and POTS
- 3 telephony data;
- an IP communications link coupled to the data gateway and to an IP
- 5 communications network; and
- 6 a POTS link coupled to the data gateway and to a POTS communications
- 7 network.